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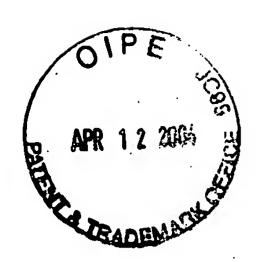
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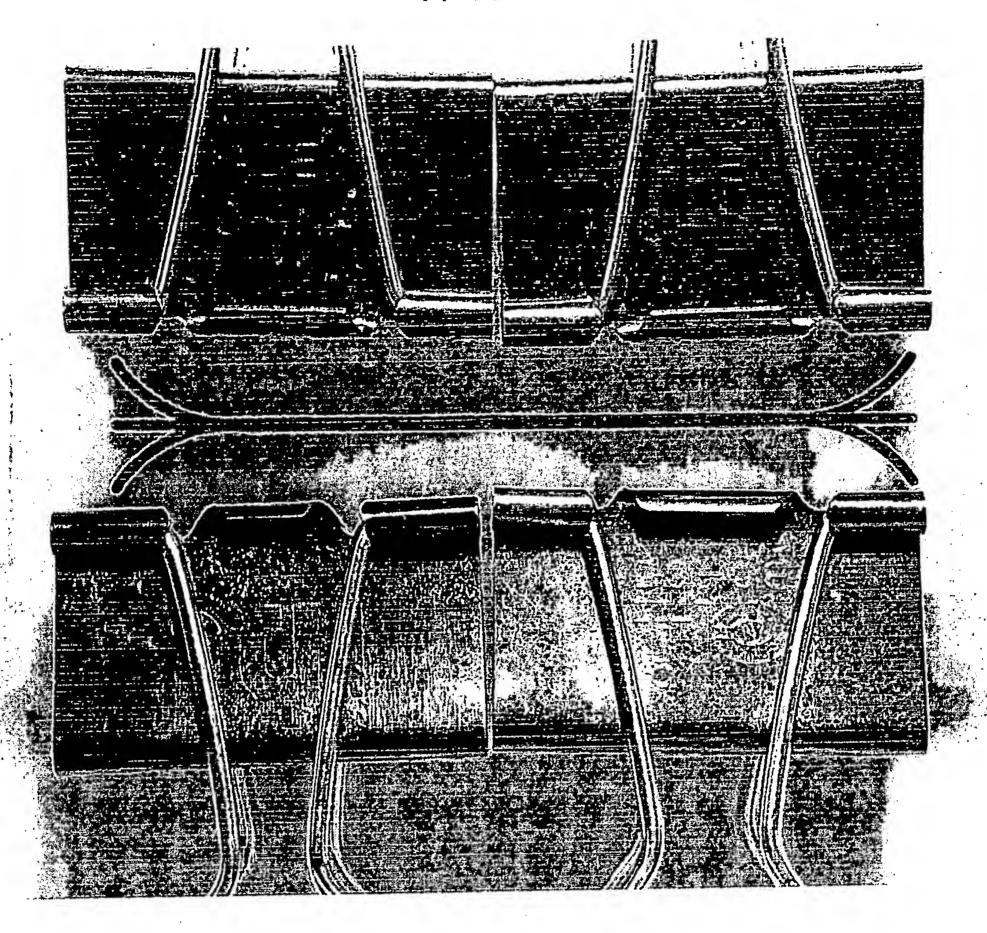


FIG. 1

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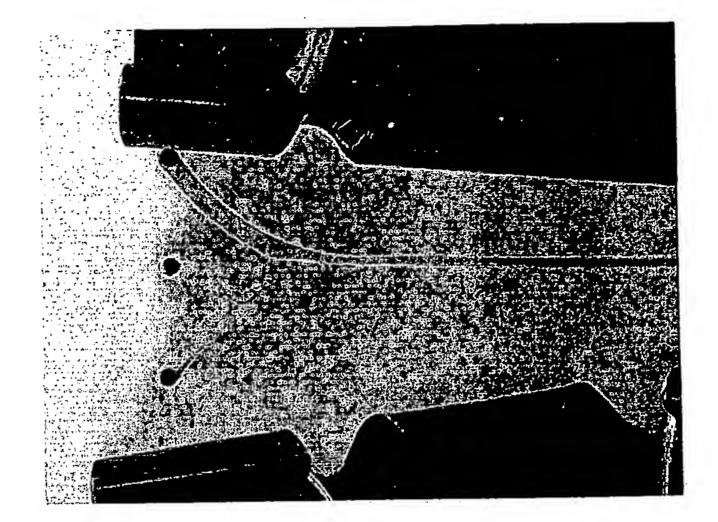


FIG._1a

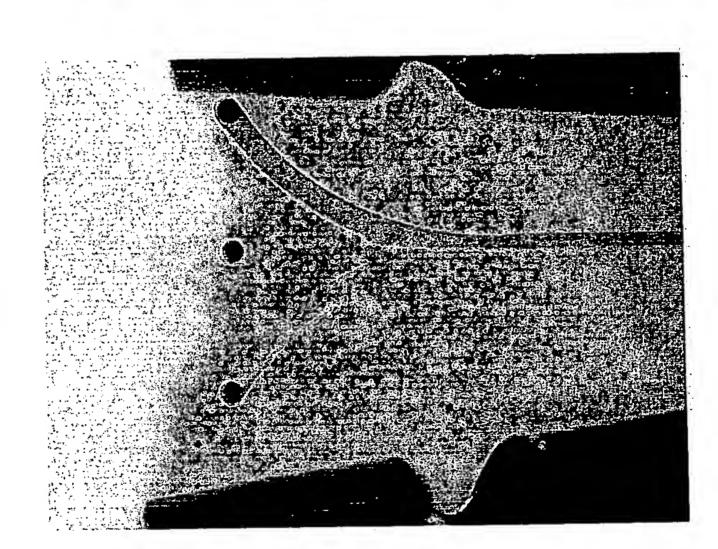


FIG._1b

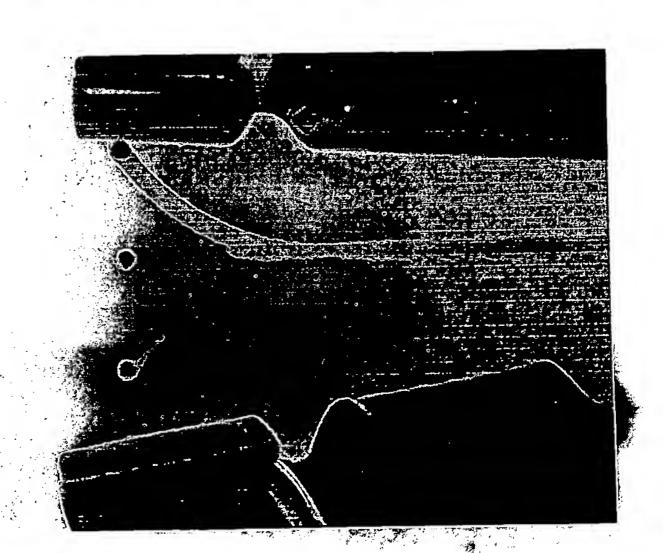


FIG._1c

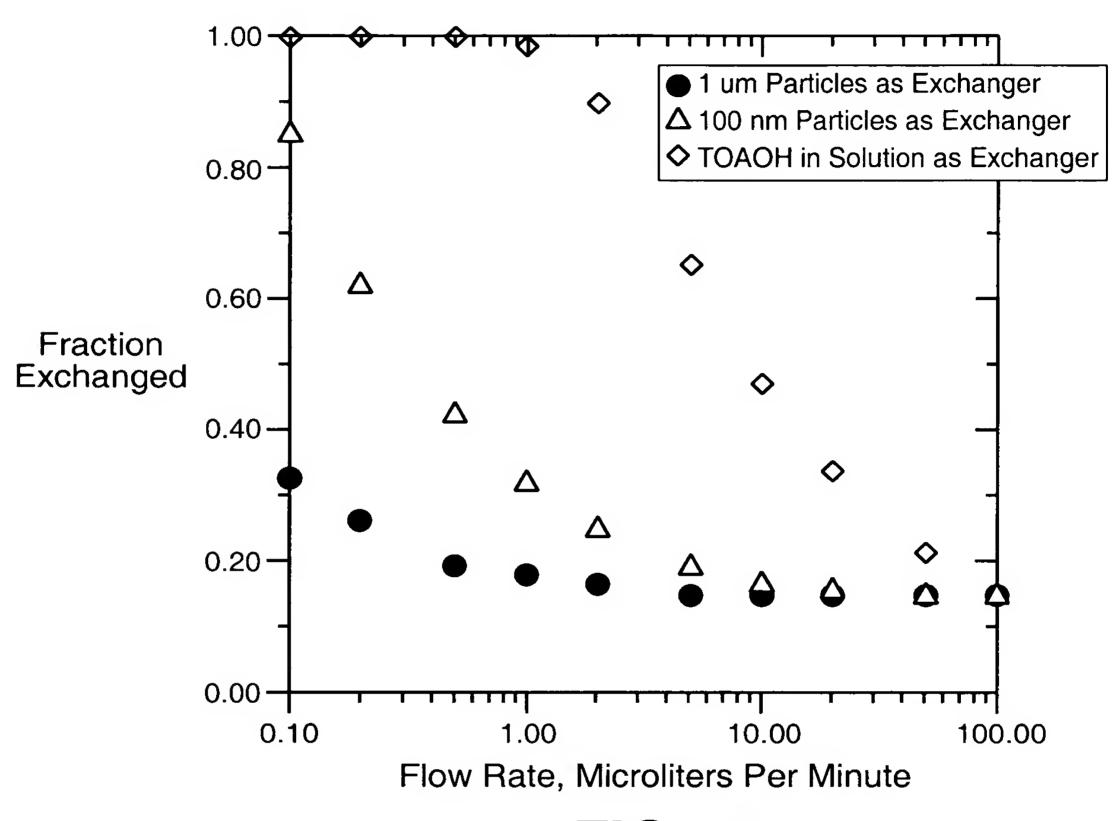
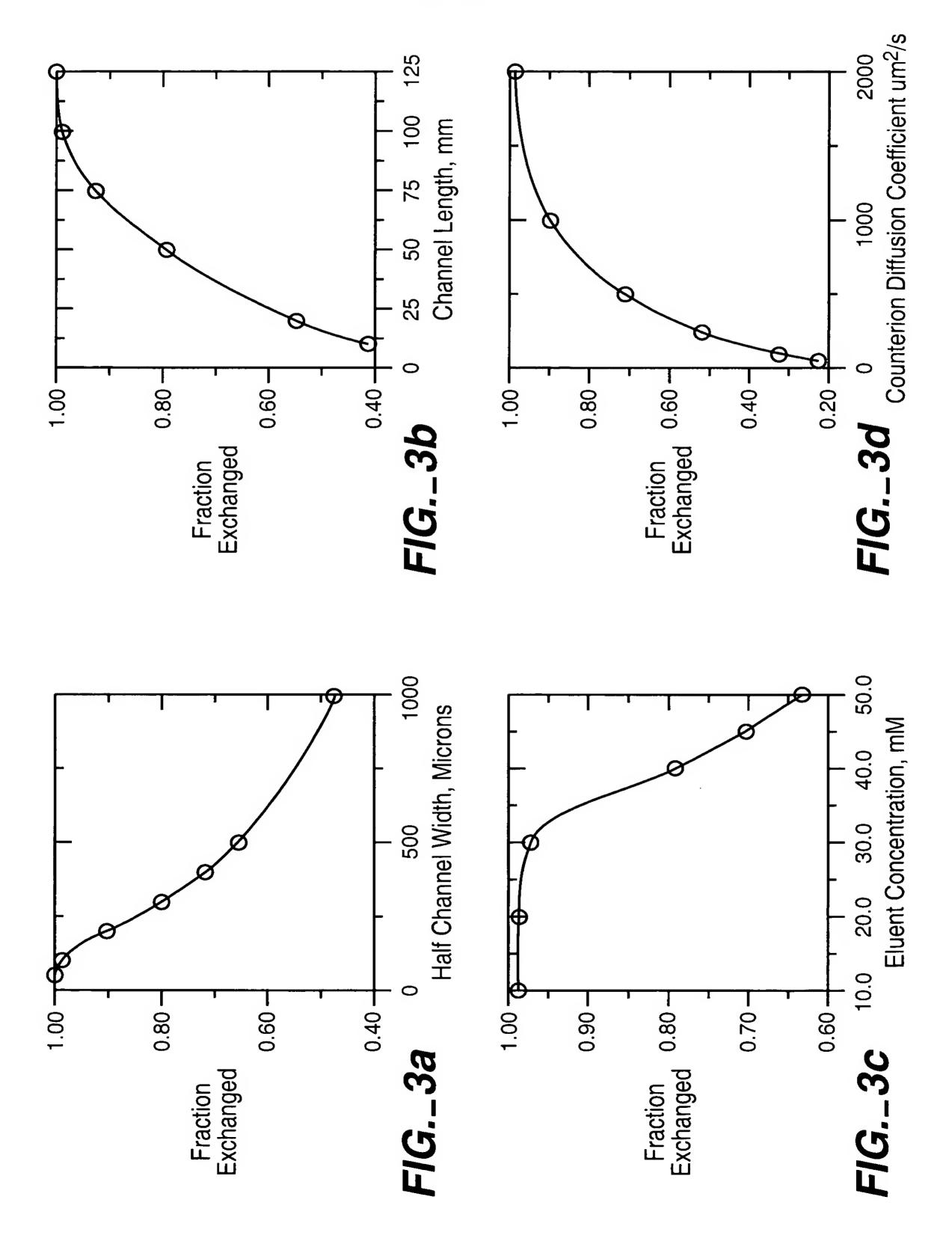
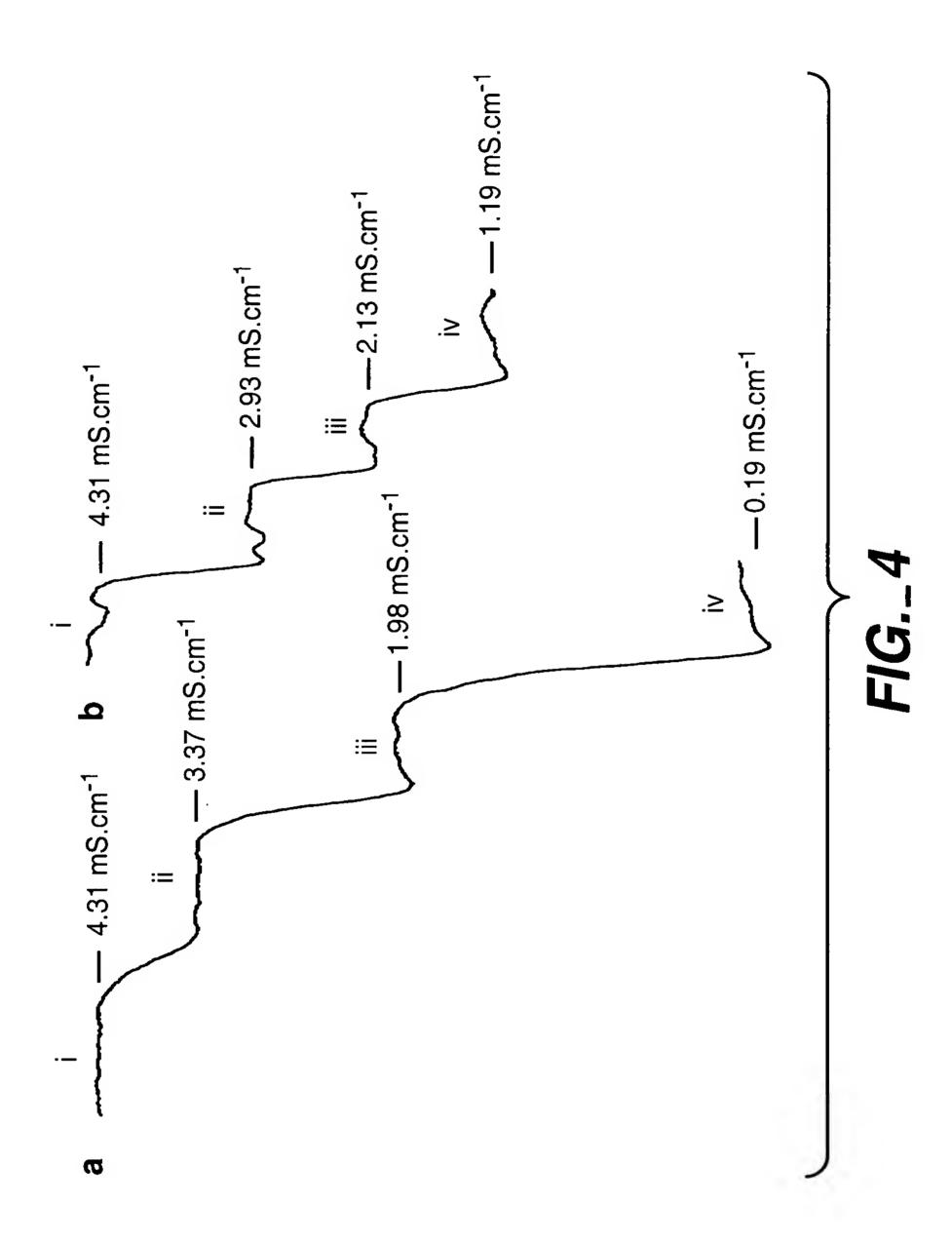


FIG._2

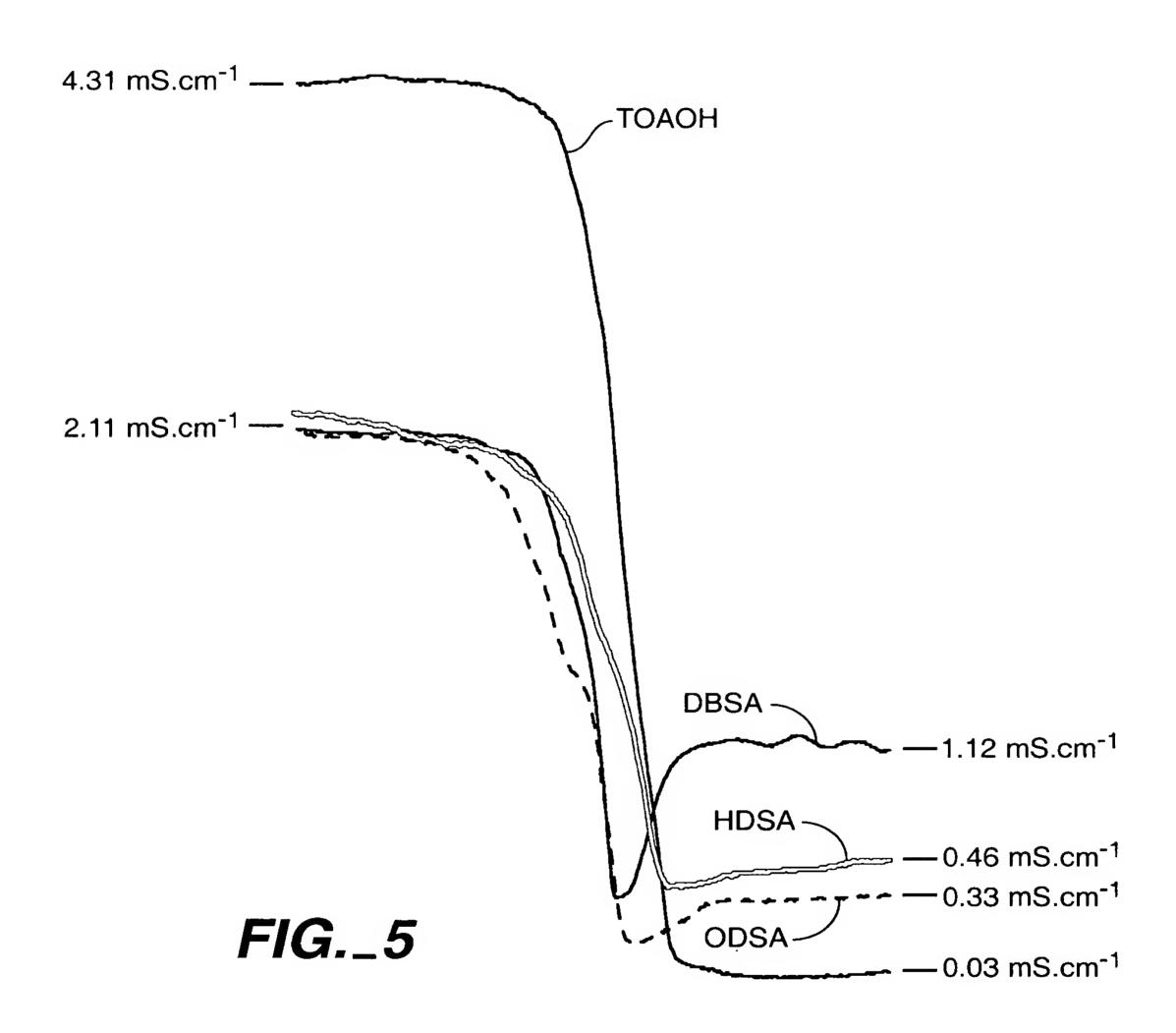




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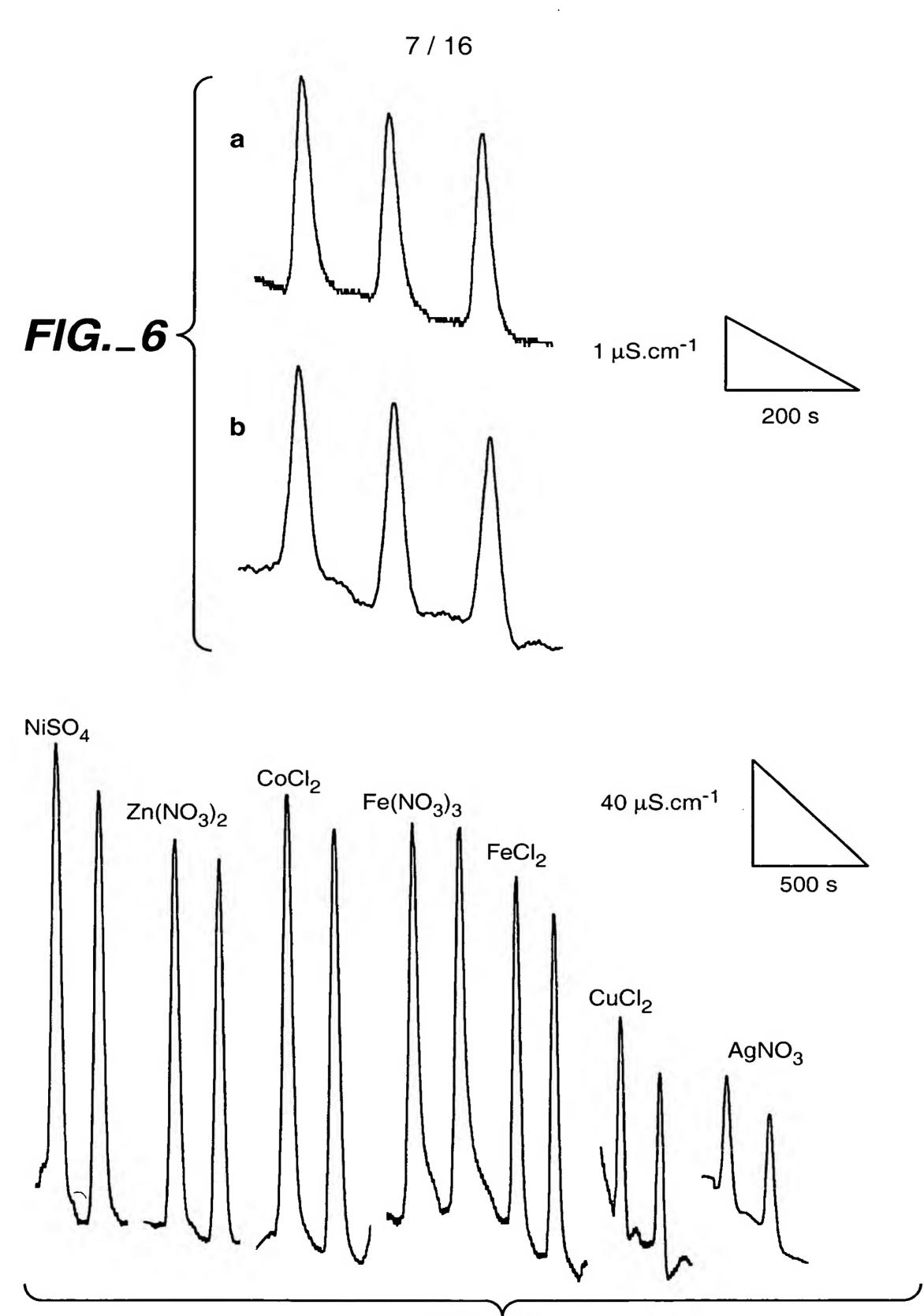
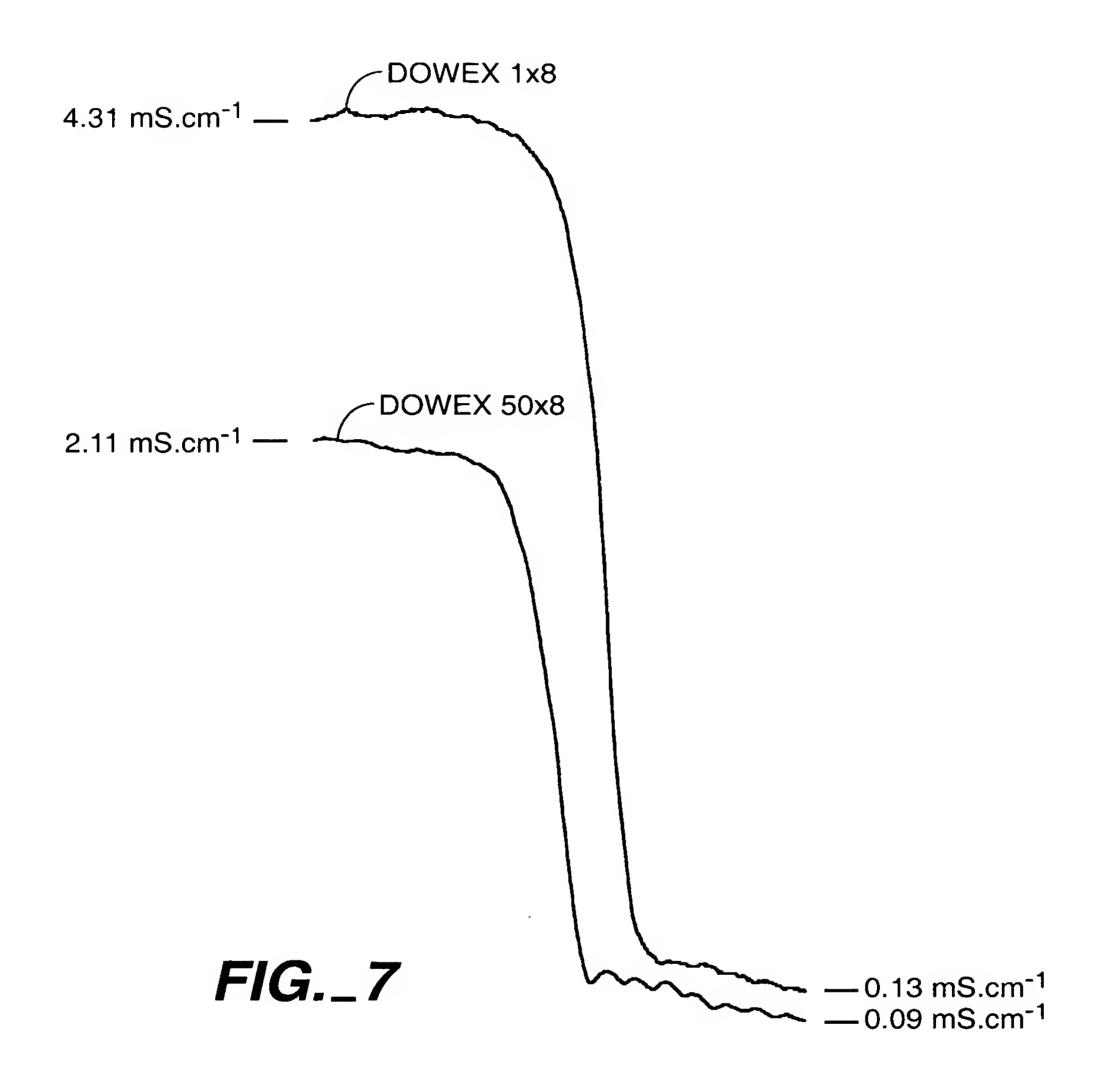
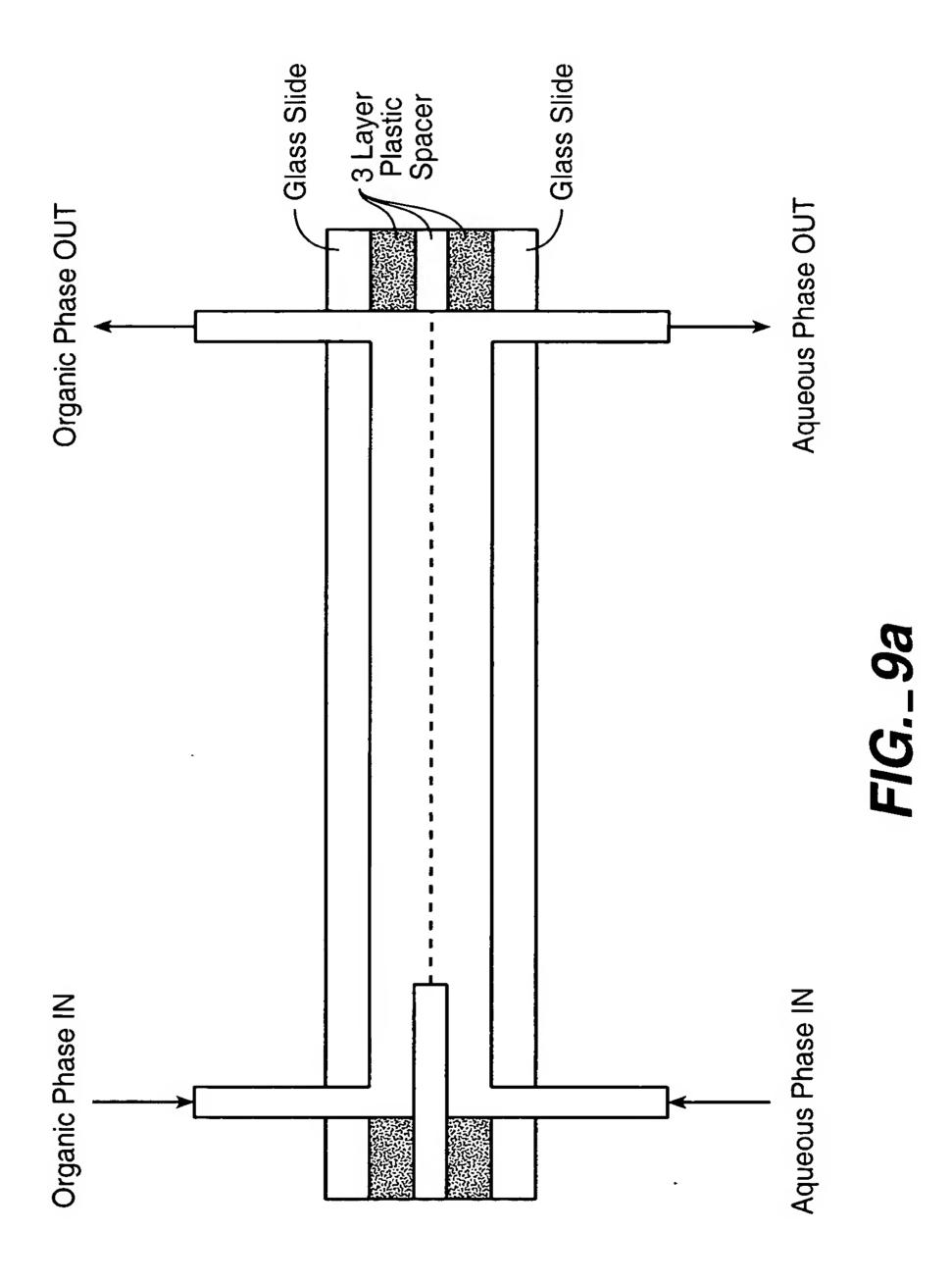
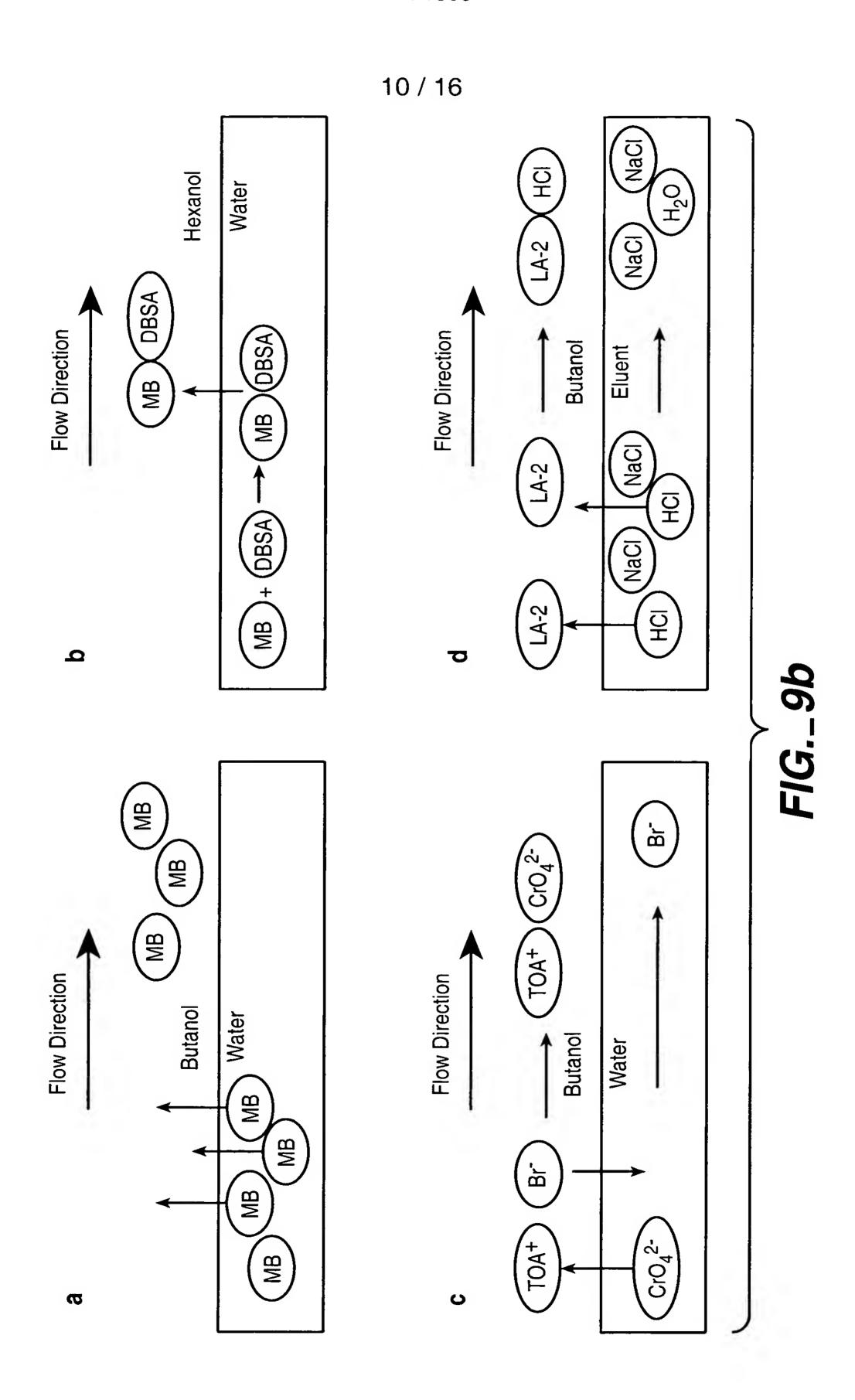
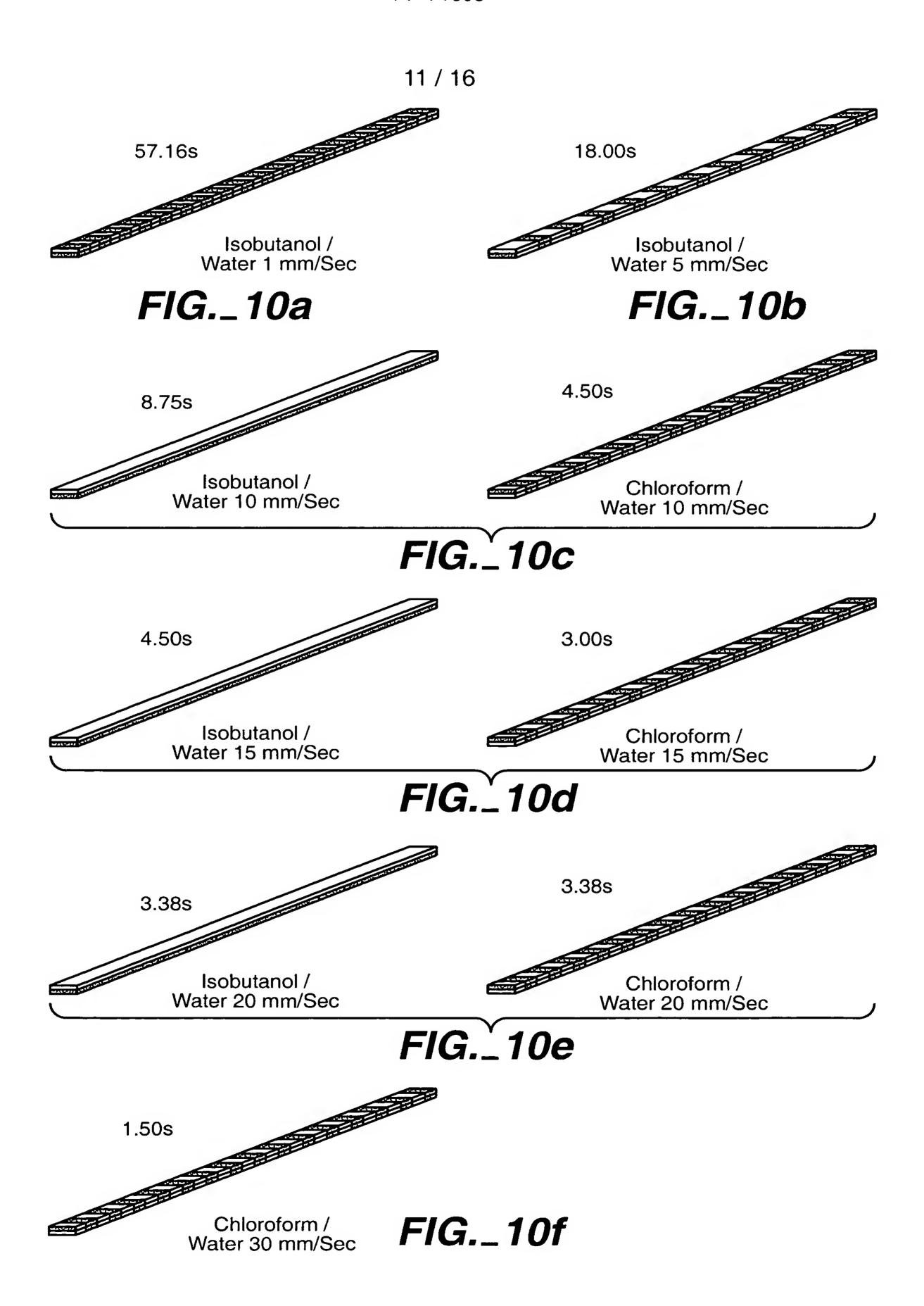


FIG. 8

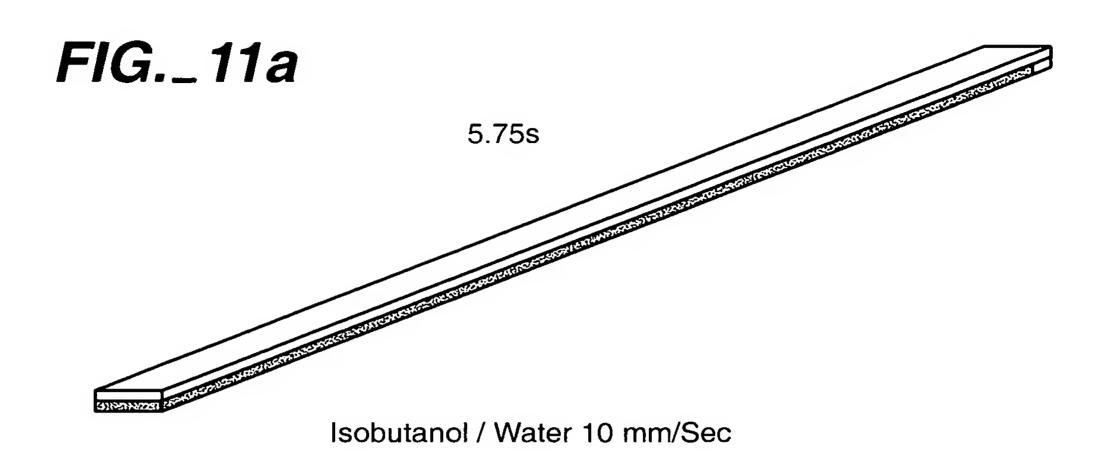


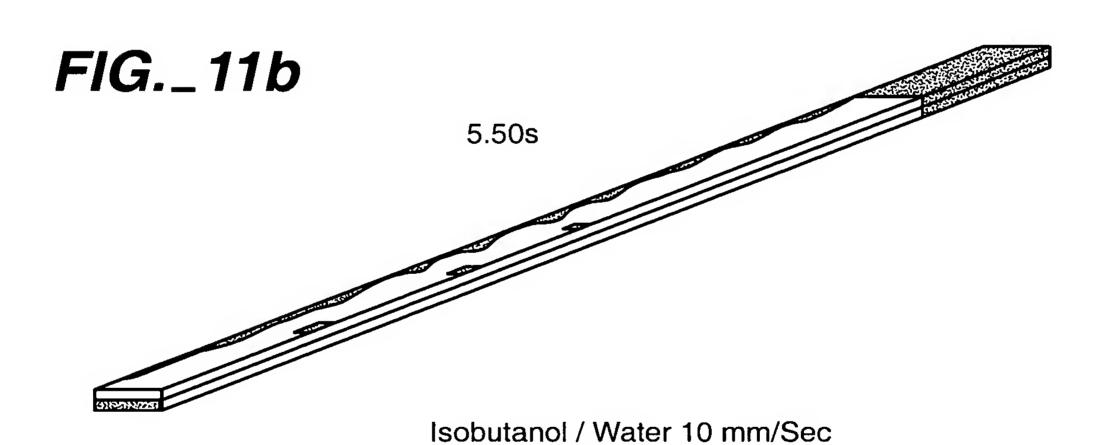


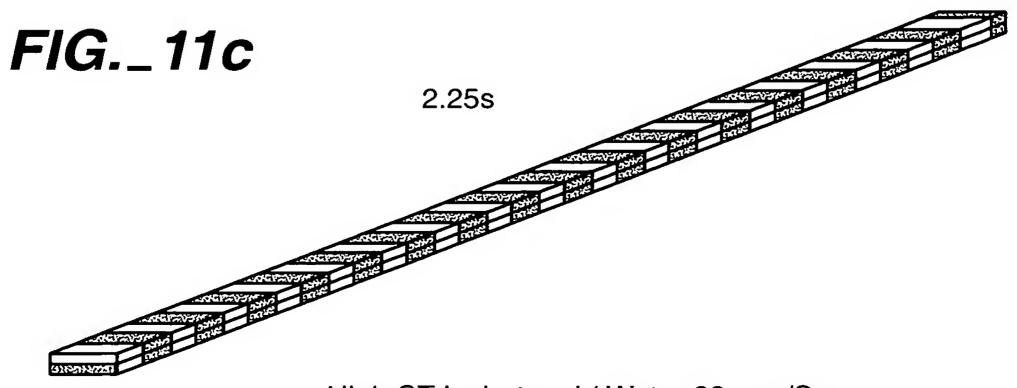




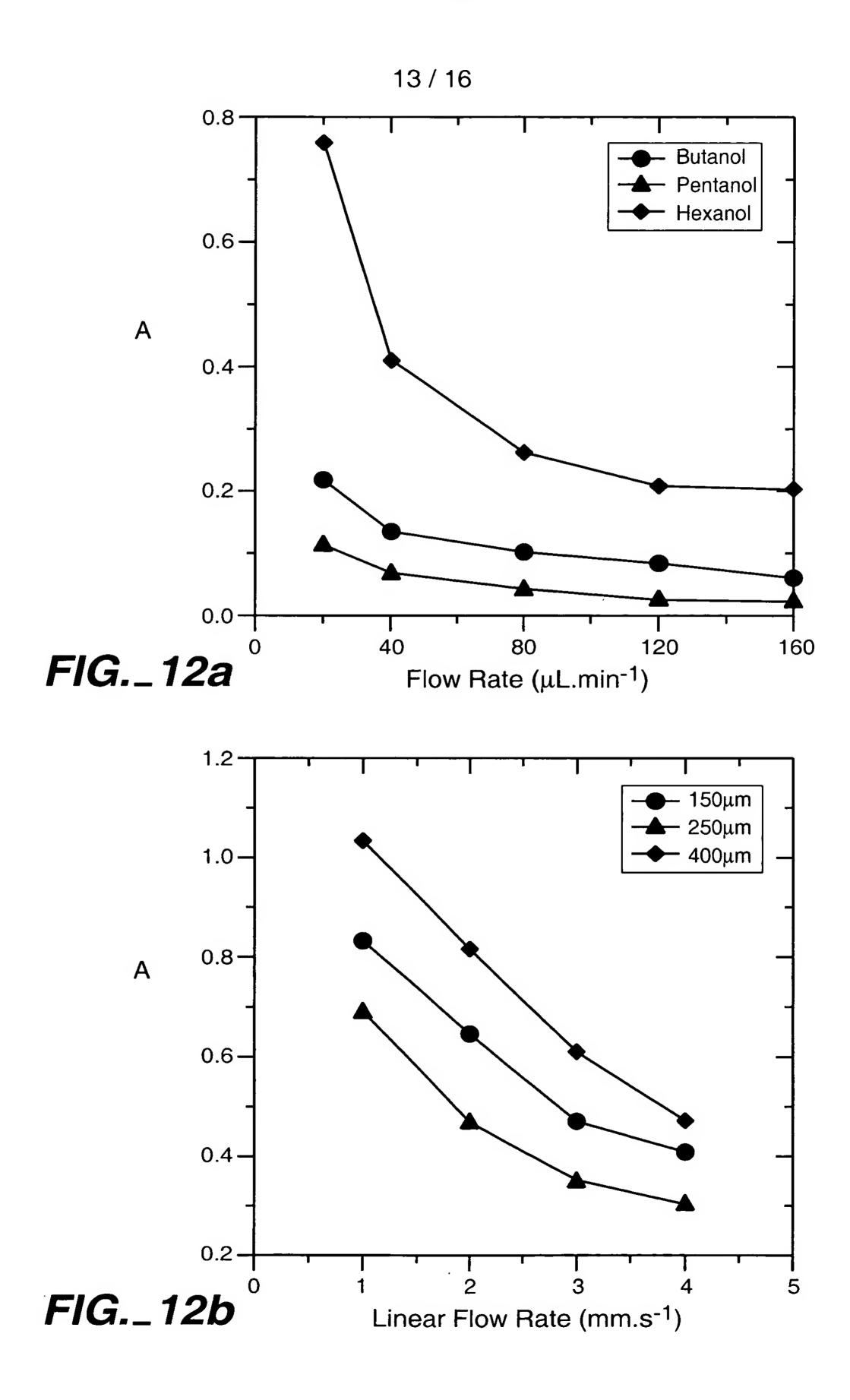
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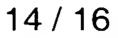






High ST Isobutanol / Water 20 mm/Sec





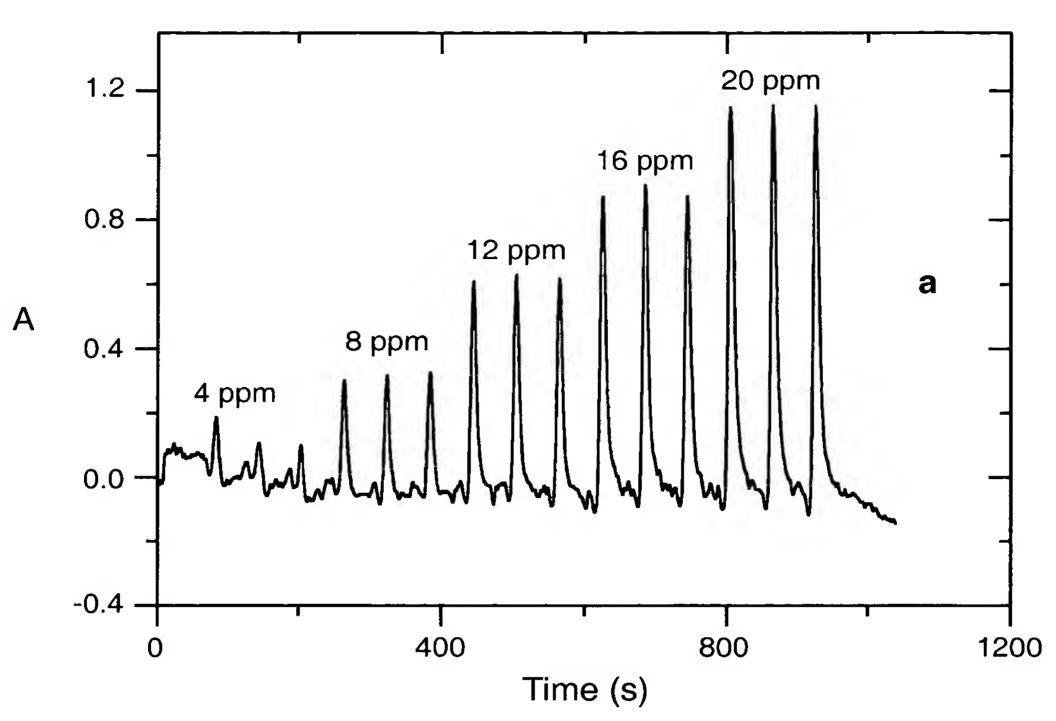


FIG._13a

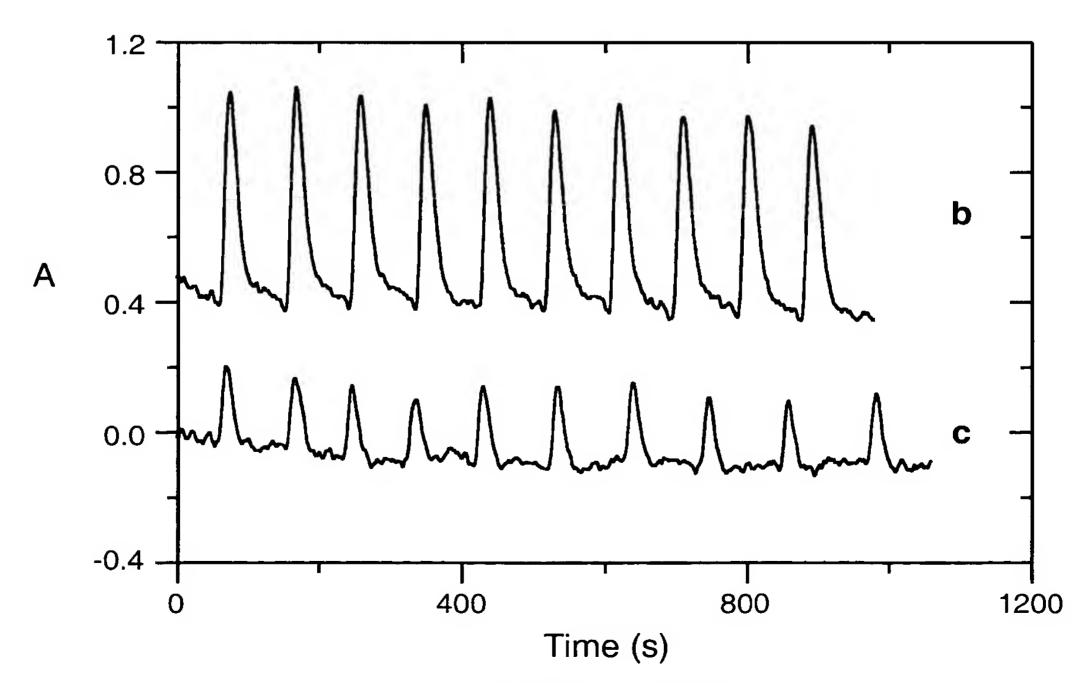
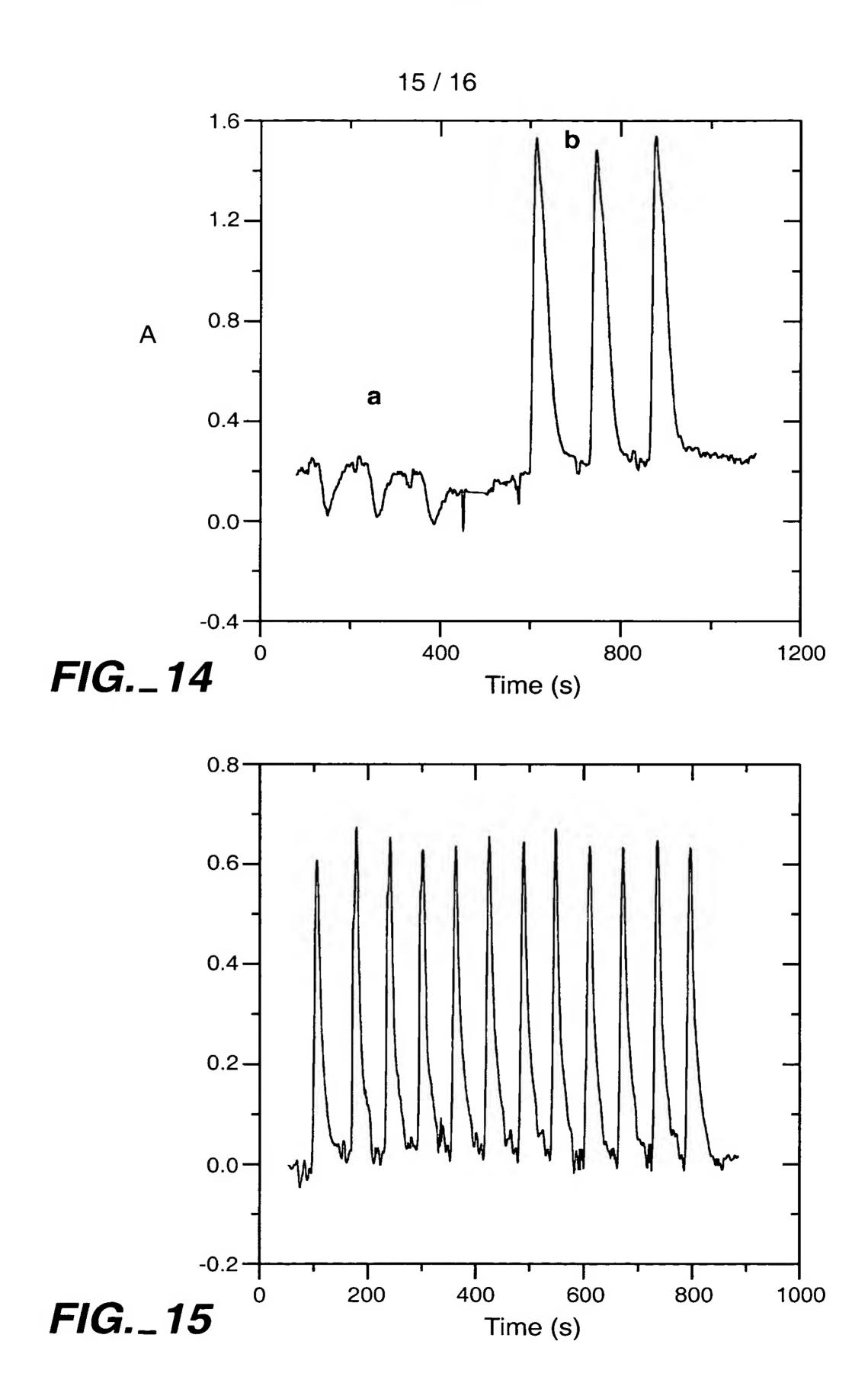


FIG._13b



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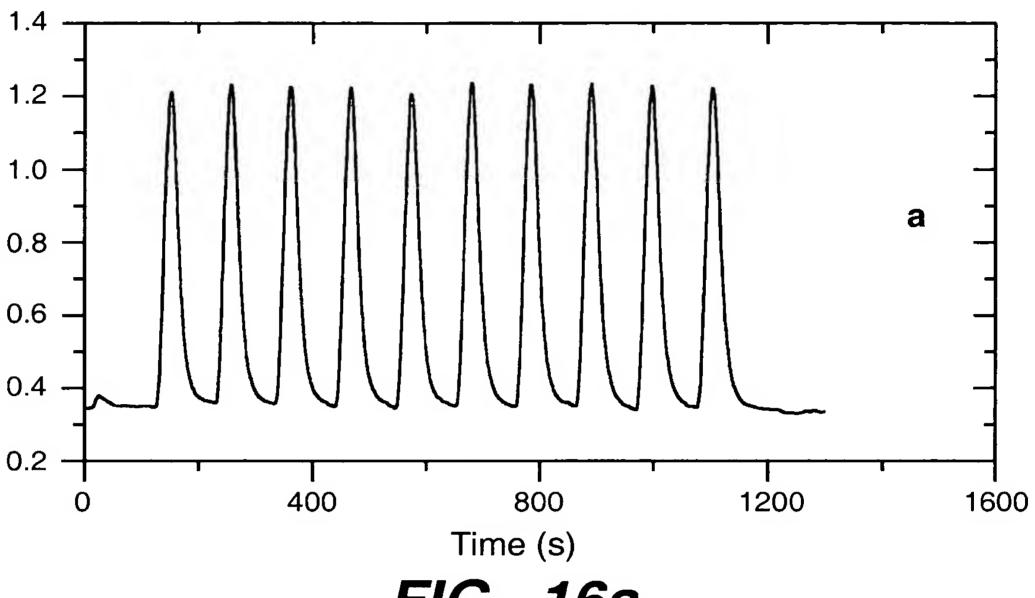


FIG._16a

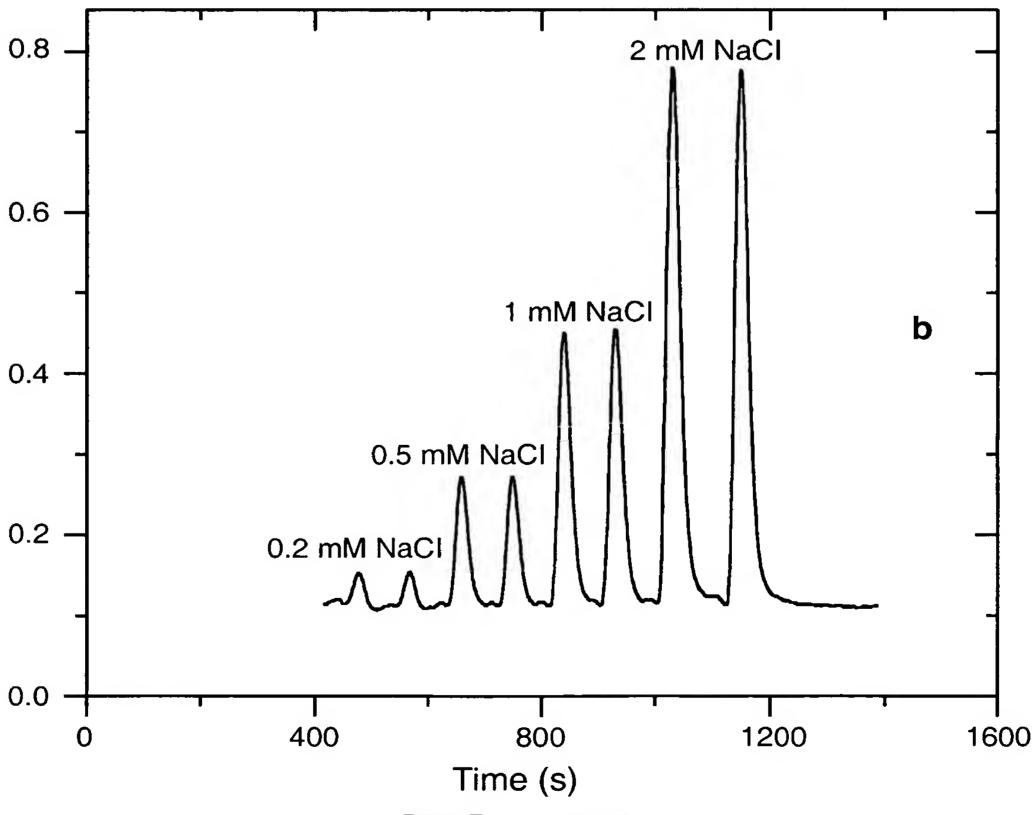


FIG._16b